

The Engagement of a modern wind tunnel in the design loop of a new aircraft

Jürgen Quest, Chief Aerodynamicist & External Project Manager (retired)

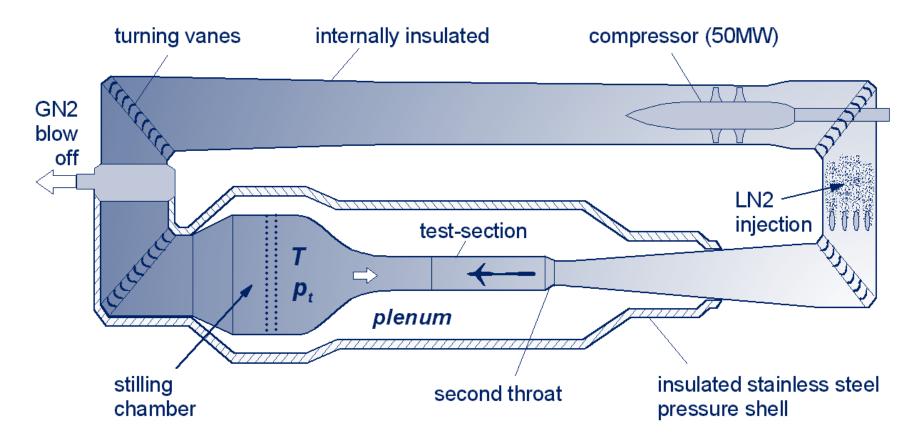


Content

- > The European Transonic Windtunnel ETW
- > Why flight Reynolds number testing?
- > CFD versus wind tunnel testing
- > Specific benefits of testing in ETW
- > What type of test techniques are available at flight conditions?
- > AIRBUS is taking the full ETW capacity in the design process of new aircrafts



ETW Working Principle

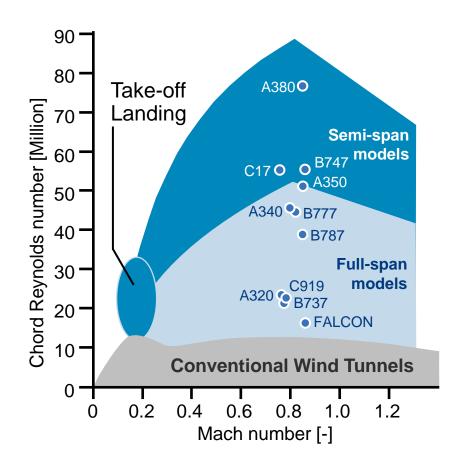


> Flow temperature & pressure level are controlled by injection of liquid nitrogen and exhaust of gaseous nitrogen



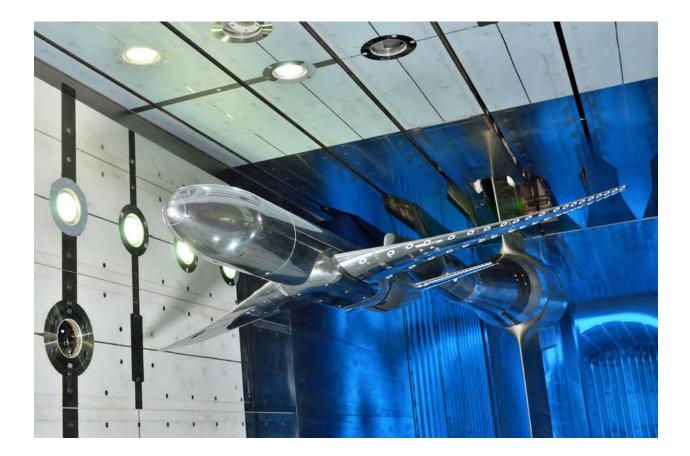
ETW is a Unique, Worldwide Leading Facility

- 1. Full-scale Flight Reynolds Number
- 2. Independent Variation of Reynolds Number and Structural Loads
- 3. High Productivity and Costs Efficiency
- 4. Security and Client Confidentiality



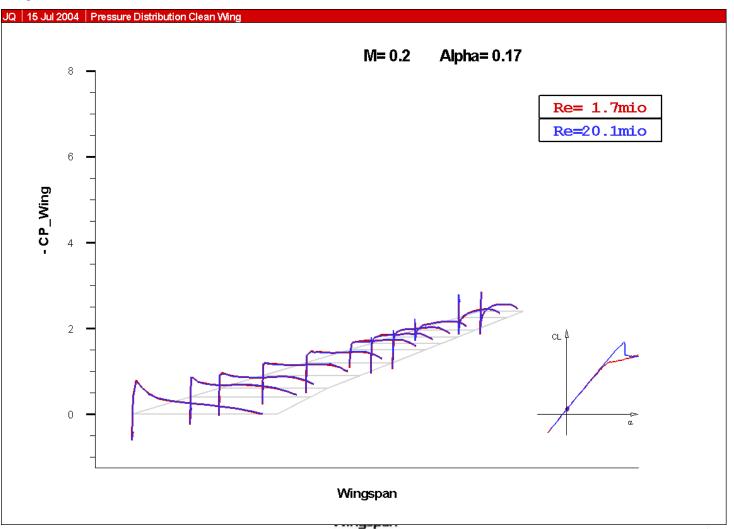


The NASA CRM-model in the slotted wall test-section of ETW (EU-ESWIRP project)





Reynolds-Number Effect on Pressure Distribution

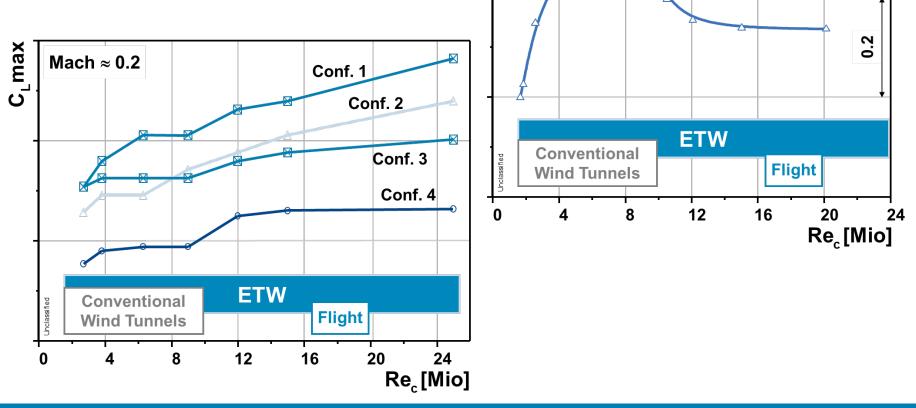


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High-Lift Performance

- > Measuring settings performance and failures
- > Identification of optima



CLmax

Mach 0.2

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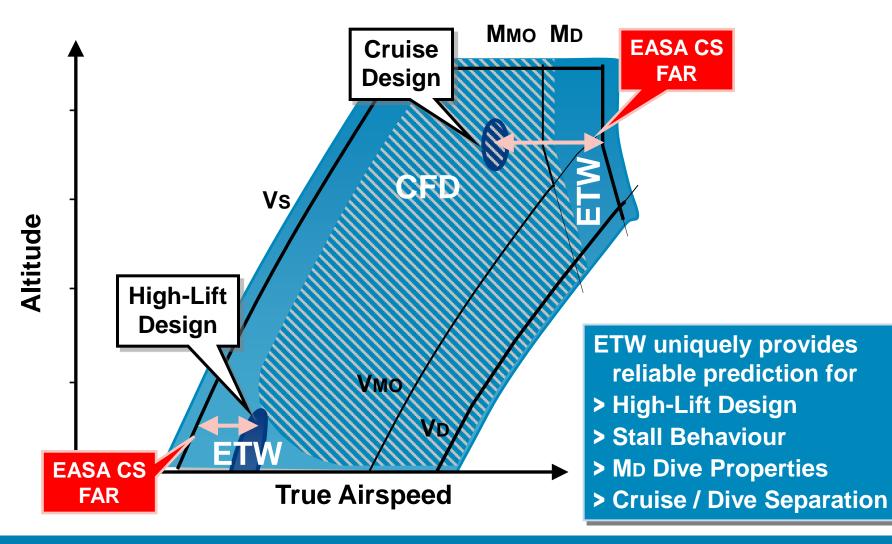


Aircraft Design Challenge: Performance (1/3)

- Competitive A/C performance is one top level A/C requirement since it is key to marketability and achievable price of the product
- Early accurate prediction of A/C performance is essential as performance guarantees are part of every A/C sales contract and involve significant financial stakes
- > Performance assessment activities start early in a programme and performance optimisation accompanies the products lifetime
- > Due to safety implications, regulations pose boundaries, and compliance to it has to be demonstrated for certification
- > Associated challenges are:
 - Optimise design performance in compliance with regulations
 - Provide airlines with the means to exploit this optimum performance

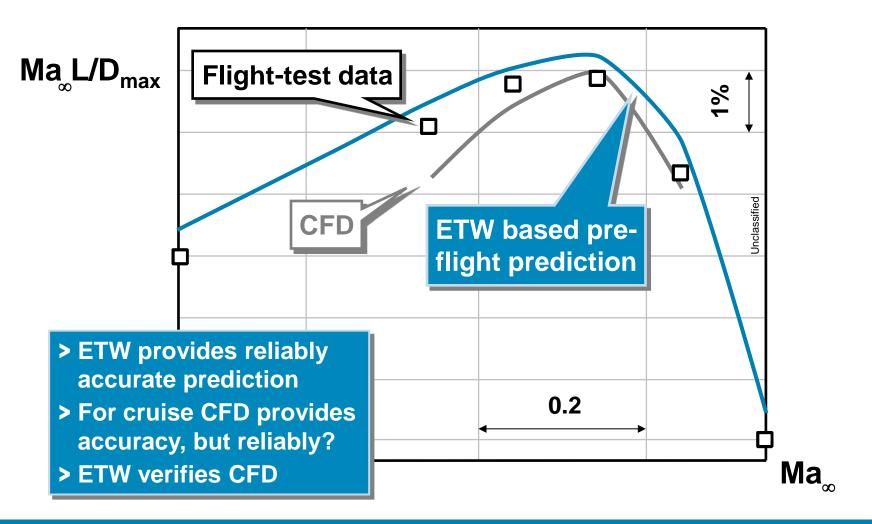


Flight Envelope – ETW complements CFD





Cruise Performance – Comparison with flight-test data





ETW and CFD Complement Each Other

ETW strengths:

- > Real flow at flight Re
- Complex configurations
- Separated flow
- Reliable performance-risk identification
- Productivity to acquire vast amounts of data in reasonable time

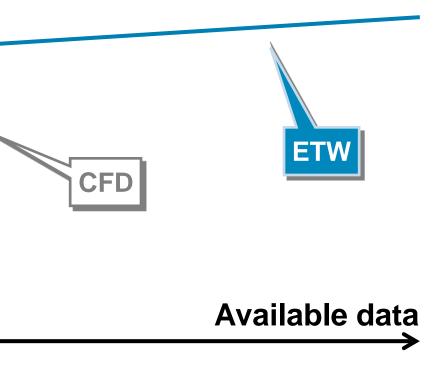
CFD strength:

- Responsiveness to shape changes
- ⇒ Best work share: CFD optimizes the design by screening & refining, ETW provides physical data, validates & verifies

Costs

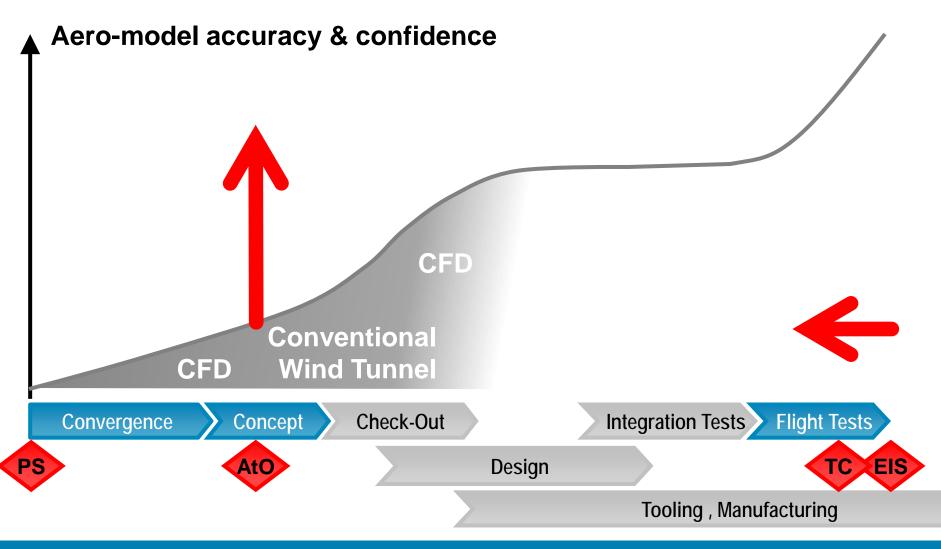
Time,

Note: Energy and personnel are strong costs drivers for both tools!



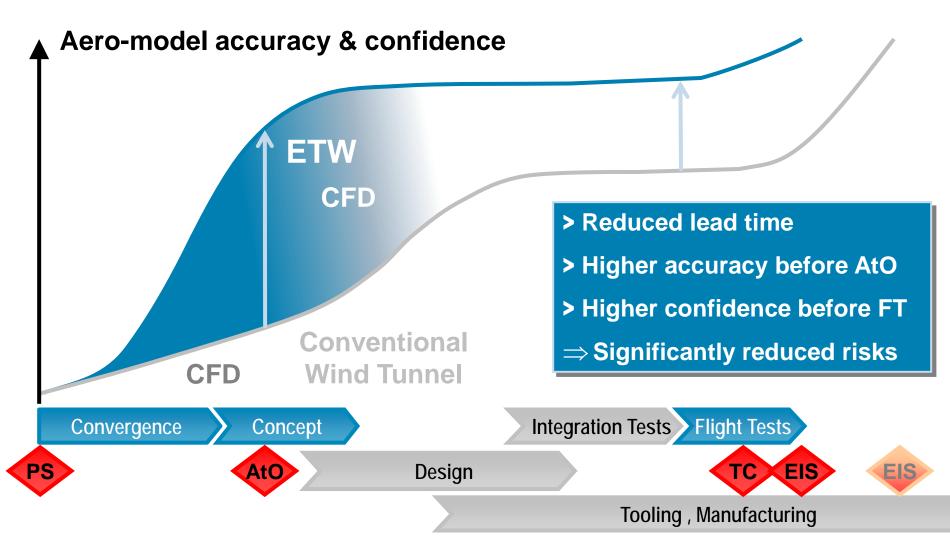


ETW Enables First-Time-Right Design for Flight-Re





ETW Enables First-Time-Right Design for Flight-Re





Aircraft Design Challenge: Performance (2/3)

- > Essentially, A/C performance is the result of
 - Weight
 - Propulsion
 - Aerodynamics
 - Other parameter
- > The other parameter are amongst others dependent
 - on regulation interpretation, and
 - on the quality of the tests performed and used for certification
- \Rightarrow Test quality can significantly impact performance
- Regulations affect A/C performance through
 - Airworthiness of the design in relation to CS 25 / FAR 25
 - Technical operating rules in relation to JAR-OPS 1 / FAR 121



Benefits from ETW testing

 $Range = \frac{Velocity}{Specific Fuel Consumption} \cdot \frac{Lift}{Drag} \cdot \ln\left(1 + \frac{Fuel Weight}{Load + Empty Weight}\right)$

Engines

- > UHBR / OR
- \Rightarrow Engine Integration

Aerodynamics

- > Flight-Re Design
- > Lift-induced Drag
- > Flow Control, e.g.

Laminarity

Structures

- > Lightweight
- \Rightarrow Aeroelastic Tailoring
- > New configurations
- \Rightarrow Lack of Tool Calibration

Plus understanding/prediction of **cruise safety margins**

Vital need for ETW Capabilities in Research & Development

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Aircraft Design Challenge: Performance (3/3)

High Reynolds number testing at ETW enables the designer to exploit physical limits at high prediction accuracy

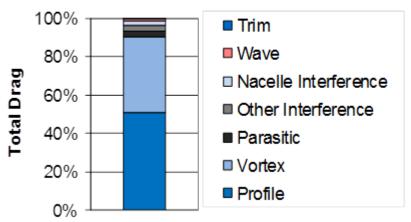
Thus, the designer may e.g. increase range performance by

- > Improving the aerodynamic efficiency through
 - maximising lift of all lifting components,
 - minimising lift loss of non-lifting components and propulsion integration, and
 - minimising drag for all components
- > Reducing empty weight for a given volume by allowing higher recompression gradients
 - Relatively thicker and thus lighter wings
 - Reduced length and thus shorter fuselage, and fairings



Aerodynamic Drag Components

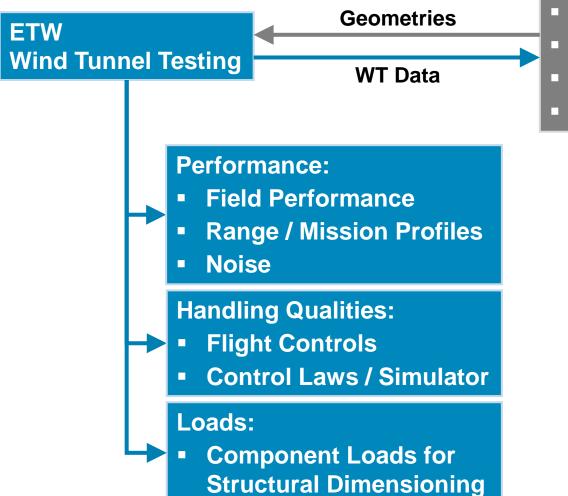
Typical cruise flight drag breakdown



- > Optimum wing design achieves a low profile, wave and induced drag while providing sufficient volume for hosting the load carrying structure, movables, and fuel tanks
- > Apart from these main drag types, trim drag, interference drag, and parasitic drag have to be minimised
- > Accurate lift and drag prediction requires proper representation of the boundary layer status (laminar, turbulent, separation)



W/T Test Objectives & Interfaces



Validation & Verification

- Proof of concepts
- Concept optimisation
- **Characteristics**
- Verification of CFD/CAE

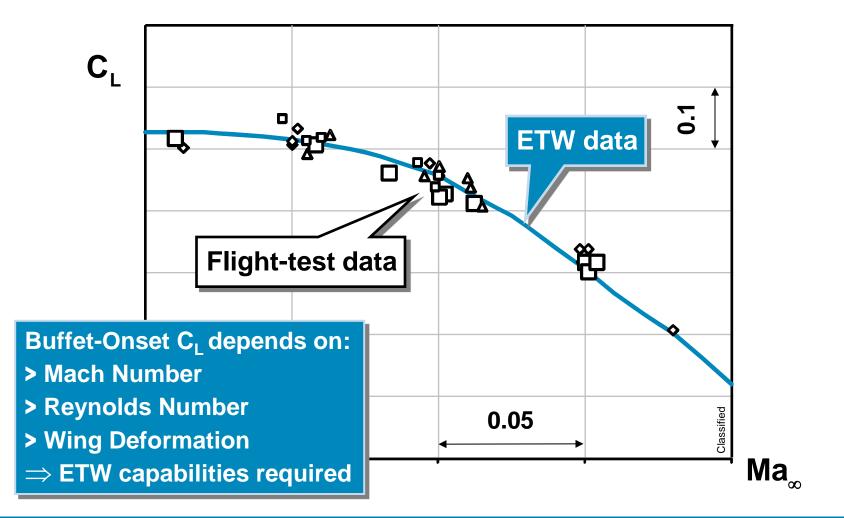


Measurement Techniques (steady)

measurement	type	technique	type	technique
Force & Moment	integral	balance		
Pressure	local	tap / PSI	area	PSP
Flow vector	local	tufts	area	PIV
Separation	local	tufts	area	liquid crystal
Wing Deformation	local	SPT	area	IPCT
Boundary Layer	local	PSC hot-film	area	TSP



Buffet-Onset Boundary – Comparison with flight-test data

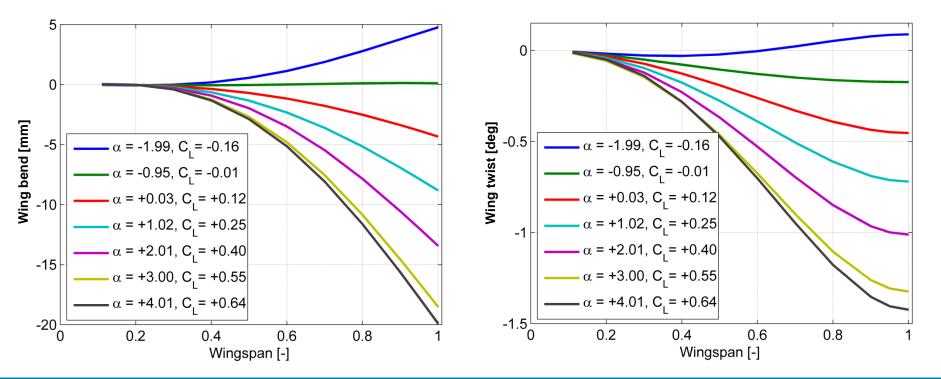




Bend and Twist Evaluation – Wing Example

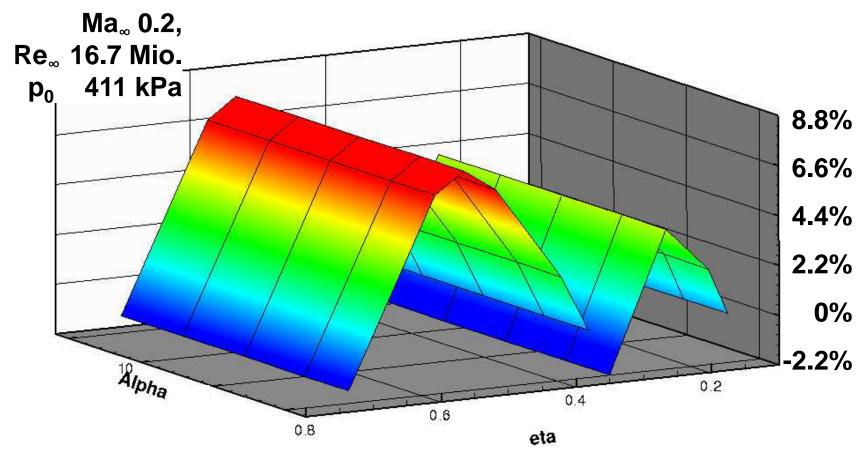
Wing deformation of the NASA Common Research Model during the ESWIRP test campaign in 2014

Test conditions: Ma =0.85, Ptot = 200 kPa, Ttot = 117K, Re = 20*10⁶





Using SPT for Capturing Flap-Gap Effects



> Flap-gap change versus wingspan and AoA



Full-Span Model Options



Cost Optimized

- Performance data based on corrected low & high Reynolds data
- Single-sting data complete model / body alone plus deformation data
- Assessment of sting interference using CFD for the body alone config.

Quality Optimized

- Absolute performance data based fully corrected.
 Single-/Twin-Sting Approach:
 Lowest impact of sting correction and flight estimate method on final flight estimate
- Wind-tunnel calibration data & robust war interference correction methodology

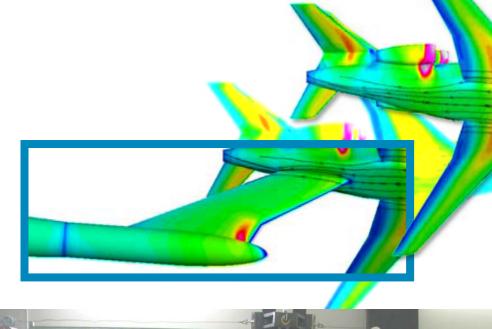


Alternative Supports for Rear End Measurement

> Z-Sting

> Fin Sting

> Front Blade Sting



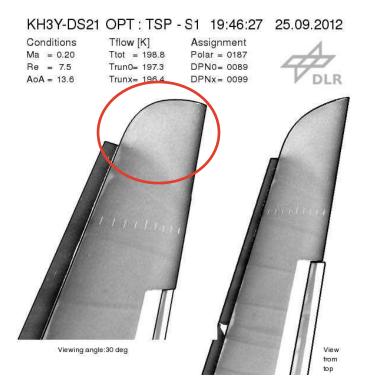


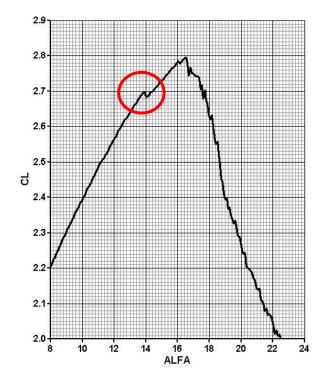


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TSP Capability to identify Flow Separation





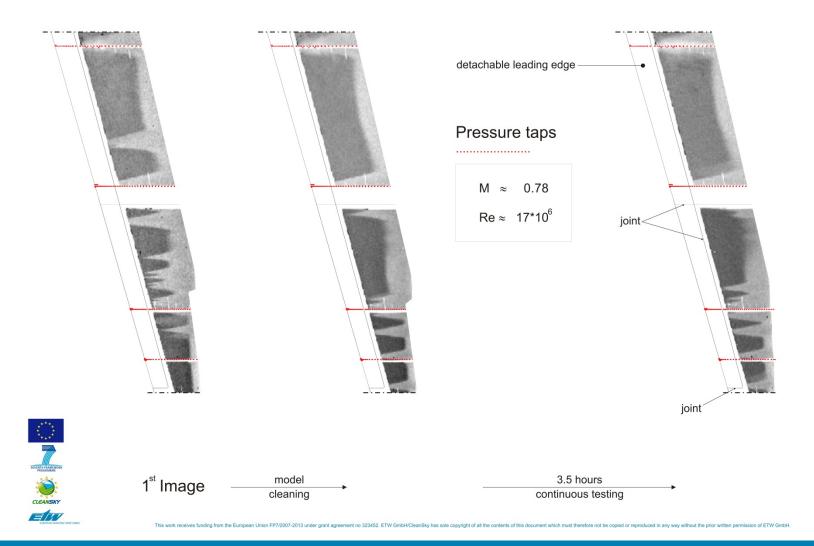
Balance data

TSP-Image





Natural Laminar Flow Half Model

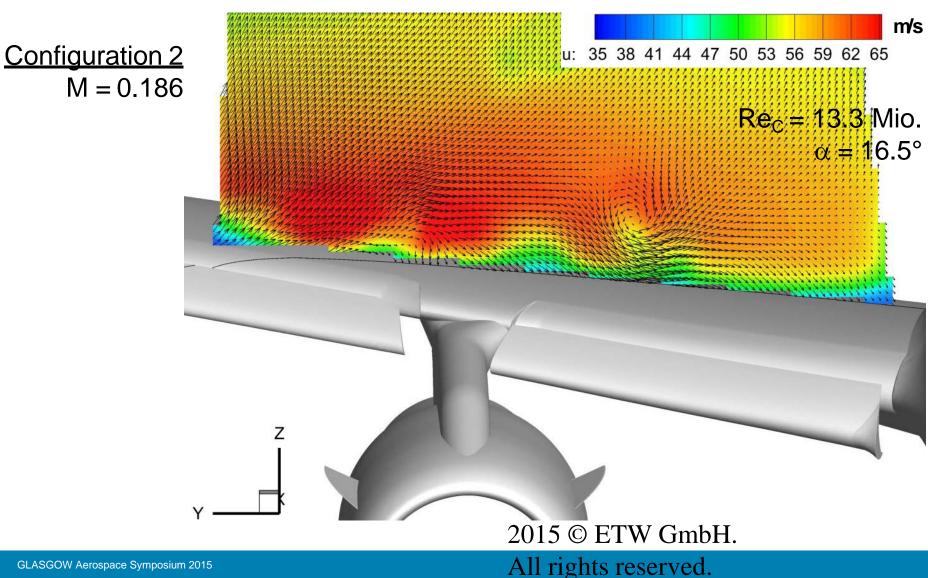


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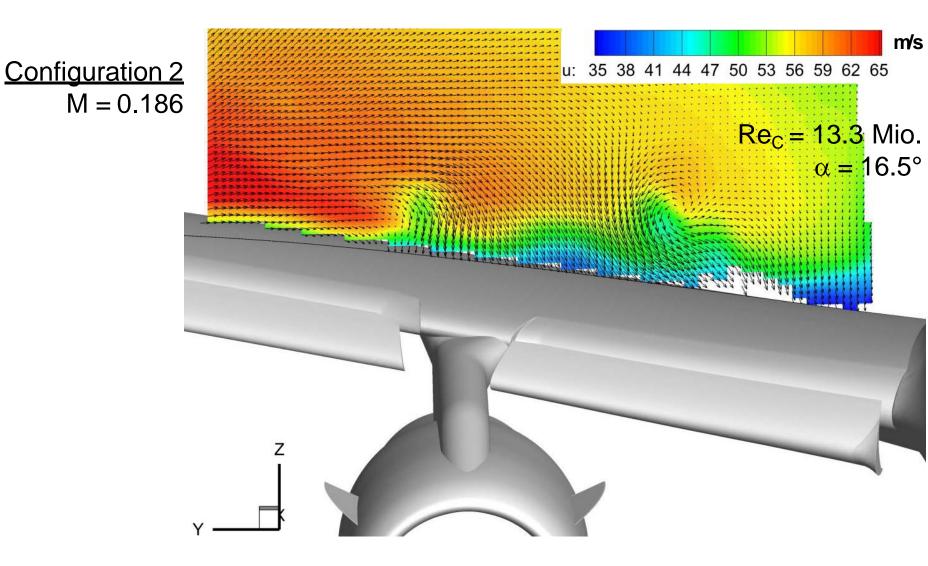
Measured Velocity distributions







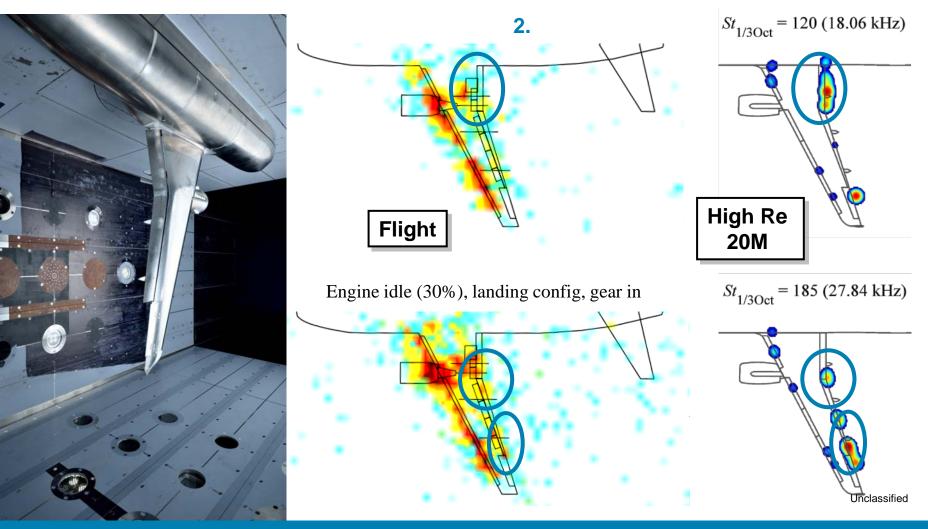
Measured Velocity distributions







ETW Aeroacoustic Measurements



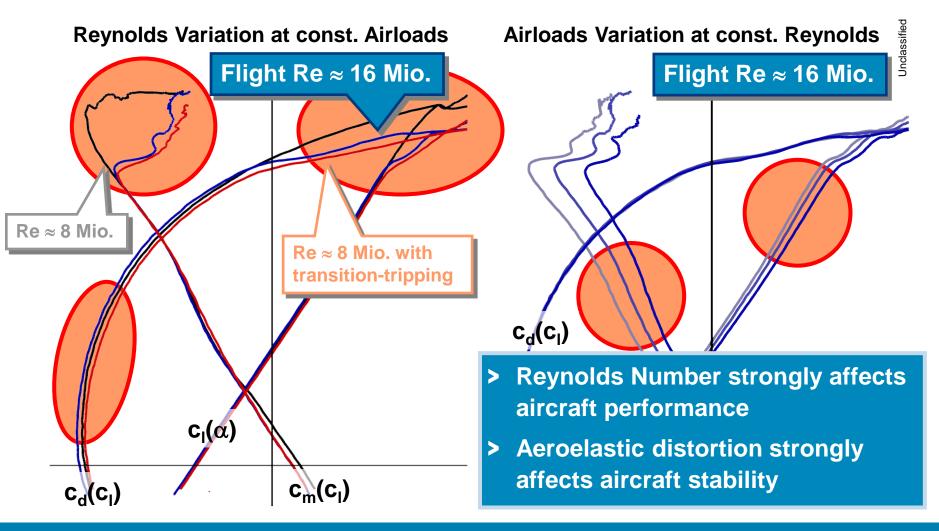
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Independent Variation of Re-Number & Structural Loads Lift, drag, pitching-moment characteristics Falcon 7X (1:10)



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Important: ETW Model Jig Shape TBD

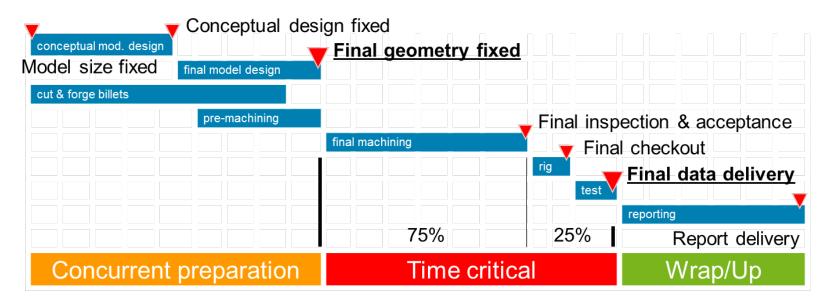
Goal: At the ETW model design point (MDP) test condition, the model wing bending and twist resembles wing's flight shape of full-scale A/C 1g cruise design point

- > Calculate the wing shape for the full-scale aircraft at 1 g cruise design point (design Mach number and design CL, i.e. the "flight shape"
- Estimate the change in wing shape between the ETW MDP and the corresponding wind-off test conditions, by e.g.
 - a) Static aeroelastic analysis, or
 - b) Scaling of existing deformation data from previous test entries (more simple but potentially less accurate)

Apply resulting difference (twist & bending) to the flight shape for defining the model-manufacturing wing shape, i.e. "ETW model jig shape". NB: The resulting model-manufacturing wing shape may not be the same as the full-scale "jig shape"!



Smart Model Design Improves Test Productivity



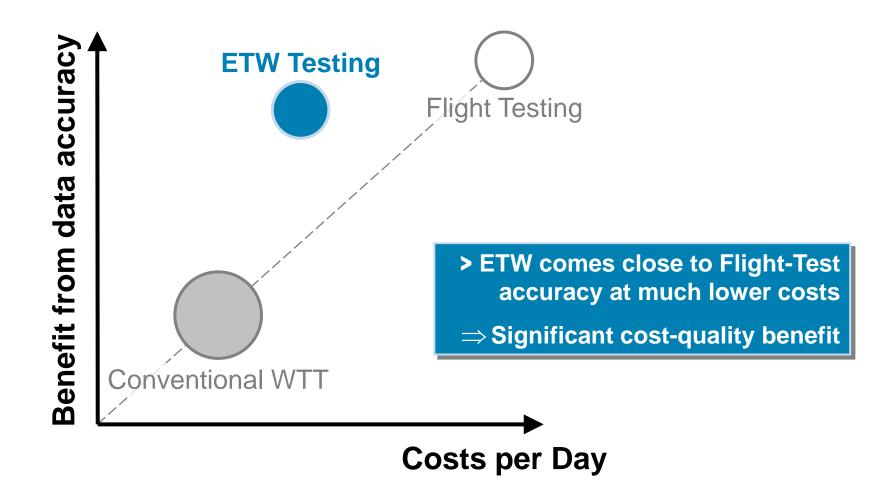
Close collaboration of ETW experts and clients required

in order to achieve a model design that

- > Can be manufactured quickly at appropriate quality
- > Enables fast and reproducible model rigging and changes
- > Works reliably at ETW

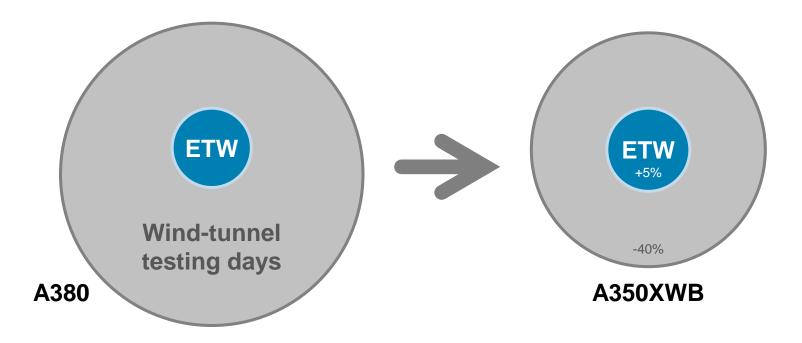


ETW vs. Conventional Wind-Tunnel and Flight Testing





Airbus Approach to Aircraft Aerodynamic Development



Integrated design process "5As" advances maximum synergy between wind-tunnel testing & numerical simulation:

- > "More simulation, less testing" specific physical testing
- > "First time right" early reliable verification & validation



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ETW Testing Enables Designers to Exploit Physical Limits "Design for Flight Reynolds Numbers"

A manual and the second

in order to support aircraft innovation & competitiveness:

- > Lighter aircraft, more space & load capacity
- > Better take-off & landing performance
- > Low-penalty propulsion integration
- Highly competitive / low-emission aircraft design

Avoiding late defect discovery
Financial and technical risk mitigation