## **Risk Assessment - View form**

Overview

Title of Task or Activity:

Silicon Devices Undergraduate Lab

Location(s) where work will be carried out:

611 cleanroom Rankine Building

Short description of procedures involved in the activity:

Preparation of Silicon devices - Diodes and/or MOSFET's using photolithography, metallisation and etching.

Potential risks involved in preparing for or carrying out work-

Risk	Likelyhood without control measures	Severity	Control measures to mitigate risk, consequences of an incident, and how to deal with it where necessary	Likelyhood with control measures
Solvent Cleaning of substrates	Likely ▼	Very ▼	Latex or Nitrile Safety gloves, safety glasses, apron and working wihin fumehood	Unlikely ▼
Acid cleaning and etching of substrates	Very Likely ▼	Very ▼	Demonstration of process by technical staff or demonstrators mandatory.	Unlikely ▼
Photoresist and borosilicate spinning of substrates	Likely ▼	Very ▼	Spinner cabinet with cover, training by technical staff or demonstrators, safety	Unlikely ▼
Exposure and development of photoresist	Likely ▼	Moderate ▼	safety gloves and glasses, work in fumehood. demonstration by technical	Unlikely ▼

Use the free text 'other' box at the end of the form to include more risks & information if necessary

Specific control measures required for this task and not covered in the laboratory's General Code of Practice:

Personal Log file of COSHH forms required and read should be kept by all undergraduate students and MSc students.

(Bio)Chemicals or micro-organisms involved (hazardous or otherwise)

Some or all of the following chemicals and reagents will be used during the practical lab. Acetone, Methanol, Propan-2-ol, AZ1415 photoresist, AZ developer, Sulphuric Acid, Hydrogen Peroxide (30%), 5:1 buffered Hydrofluoric Acid

Should the work be carried out on the open bench, using other local exhaust ventilation, in a fume cupboard or in a glove box?

The majority of the work will be carried out in a laminar flow cabinet with extract. uv exposure will be carried out on the HTG mask aligner with shutter and eye protection

Personal protective equipment required for some or all aspects of the task:

- ✓ Face Protection
- ✓ Hand Protection
- ✓ Foot Protection
- Respiratory Protection

Other:

Supervision required-

- Supervisor approves straightforward and routine work
- ☑ Supervisor will specifically approve the scheme of work outlined above
- Supervisor will provide personal supervision to control and oversee the work

## -Monitoring

- Monitoring of airborne contaminents will be required
- Biological monitoring of workers will be required

## -Contingency Planning

☑ Written emergency instructions will be provided for workers and others on the site who might be affected

The following may be required in an emergency———	
<ul> <li>✓ Spill neutralisation chemicals</li> <li>✓ Eye irrigation point</li> <li>✓ Body Shower</li> <li>✓ Other first aid provisions</li> <li>□ Breathing apparatus (with trained operator)</li> <li>✓ External Emergency Services</li> <li>□ Poison Antidote</li> </ul>	
Other:	
Disposal methods for materials used and wastes productive waste solvent is collected via a solvent chute to the rear or cabinet and disposed via the University approved waste manage supplier (Veolia). All acids are diliuted with copious amount water and diluted in diltion tank in cabinet before going to drain. Vulcathene or ptfe pipework in place. Silicon waste go	f the ement ts of
Other persons who need to be told in full or in part abo	out the information in this risk assessment—
<ul> <li>✓ Academic/Postgraduate staff, research &amp; undergraduate lab</li> <li>✓ Cleaners</li> <li>□ Contractors</li> </ul>	ate students and technicians working in

─Anv further information not already covered

Other

ou are: Student Staff	
<ul> <li>Acetonemsds.pdf</li> </ul>	
<ul> <li>H2002msds.pdf</li> <li>hfmsds.pdf</li> <li>Methanolmsds.pdf</li> <li>Sulphuric.pdf</li> <li>PROPAN-2-OL-TECH-MSDS.pdf</li> </ul>	
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